

## Holemaker ATSET-B - HSS Universal Cutter Set 12 13 14 16 17 18 20 22 24 26



### Product Description

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#### Kit Includes

- 1 x AT1225 - 12mm x 25mm
- 1 x AT1325 - 13mm x 25mm
- 1 x AT1425 - 14mm x 25mm
- 1 x AT1625 - 16mm x 25mm
- 1 x AT1725 - 17mm x 25mm
- 1 x AT1825 - 18mm x 25mm
- 1 x AT2025 - 20mm x 25mm
- 1 x AT2225 - 22mm x 25mm
- 1 x AT2425 - 24mm x 25mm
- 1 x AT2625 - 26mm x 25mm
- Pilot pin to suit
- Carry case

#### TITANIUM NITRIDE COATING

The Titanium Nitride coating significantly increases the tool life by providing the following benefits:

- Increased surface hardness to 85HRC
- Ceramic surface, reducing friction by up to 30%
- Especially resistant to cold welding
- Suitable for cutting a wide range of materials

#### M2AL HIGH SPEED STEEL MATERIAL

M2AL High Speed Steel is a high alloy material with a hardness of up to 67.5 HRC, designed for increased endurance of the cutting edge and tool life.

#### STEP HARDENED PROCESS

This state of the art manufacturing process produces cutters with extremely hard tooth tips for increased cutter performance, while maintaining a softer body which is less susceptible to breakage than standard high speed steel cutters.

#### MULTI-CUT GEOMETRY

Provides smooth and fast cutting, with decreased chatter. This also increases the cutters ability to remove swarf away from the cut, and helps to enhance centering.

#### FULLY GROUND WITH INTERNAL RELIEF

This feature allows Holesmaker cutters to produce reamed quality, burr-free holes, and also helps to reduce torque and horsepower requirements.

#### **UNIVERSAL SHANK**

19.05mm ( $\frac{3}{4}$ " ) Universal Shank with 2 flat sections to suit most magnetic base drilling machines.