

## Sutton M2232540 - Tap Set - Hand Carbon: UNF 1" 12 TPI



### Product Description

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Sutton Tools Carbon Hand Taps are ideal for routine maintenance, repair work and for rethreading where high accuracy and tolerance thread is not critical. Straight flutes are designed for tapping into materials where chips break-up readily and present no disposal problems, particularly in through-hole tapping. Set comprises 1 each - taper, intermediate & bottoming leads.

#### Features

- Straight Flutes suitable for through hole tapping up to 1-1/2 x diameter
- Taper lead: suitable for starting a thread. Intermediate lead: used after a taper lead and are suitable for through holes. Bottoming lead: used after a taper lead and are suitable for blind holes
- Square shank for use with a suitable tap wrench to drive the tap
- Made from tungsten chrome alloy
- Bright finish for general purpose applications, non-ferrous metals & plastics

#### Specifications

- Size: 1" Unified National Fine (UNF)
- TPI: 12
- Drill Diameter: 23.5mm